

## TECH TIPS:

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### **Why won't the adhesive dispense out of the cartridge?**

If the adhesive was stored in a cool area, make sure to bring the adhesive back to room temperature. Some epoxy adhesives are hard to dispense even at room temperature. Place epoxy adhesives in a 150°F (66°C) oven for 30 minutes prior to use. Check to determine if the tip of the cartridge is not clogged with cured adhesive. Check the *Use by* date on the cartridge to determine if the product is within its shelf life. Check to ensure the dispensing gun is operating properly and the plungers advance when the trigger is pulled.

### **Can I use LORD adhesives when it is below freezing?**

No. LORD does not recommend the use of our adhesive products below freezing temperatures. The adhesive will not dispense, or flow, as it should at temperatures below freezing. Epoxy adhesives will yield a low modulus product if cured cold. Curing epoxy adhesives with heat later will raise the modulus and return adhesive to its original properties.

### **I need to bond metal which has been treated to give it extra corrosion protection (chromate conversion coating). Do you have an adhesive for it?**

Chromate conversion coatings have been found to interfere with the adhesion of certain adhesive systems. LORD 200 series acrylic adhesives perform satisfactory on aluminum with chromate conversion whereas LORD 400 series acrylic adhesives do not. Contact the LORD Customer Support Center at +1 877 ASK LORD for assistance.