

## TECH TIPS:

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### **Is it safe to paint over adhesives?**

Yes. It is safe to paint over the adhesives after full cure. Refer to the technical data sheet for full cure time. After full cure, solvent wipe to remove surface tack, and dust prior to painting.

### **How should LORD Epoxy Adhesives be stored?**

LORD epoxy adhesives should be stored in the original container between 40°F-80°F (4°C-27°C). Protect epoxy adhesives from exposure to direct ultraviolet light. If stored at cooler temperatures, return the product to room temperature before using. Full physical properties of epoxy adhesives only develop if the product is dispensed at 65°F (18°C) or above. Epoxy adhesives may be heated in order to ease dispensing from a cartridge [maximum 150°F (66°C)]. The addition of heat will shorten the open time of the product.

### **How should LORD Two-Component Urethane Adhesives be stored?**

LORD two-component urethane adhesives are moisture sensitive. Cartridges should be left in their Mylar® bag with desiccant until ready for use. Protect partial cartridges from moisture exposure by leaving the nozzle in place to act as a seal after each use. Urethane adhesives should be stored between 65°F-85°F (18°C-30°C).

\* Mylar® is a trademark of DuPont Teijin Films.

### **How should LORD Acrylic Adhesives be stored?**

LORD acrylic adhesives should be stored at temperatures under 80°F (27°C). For maximum shelf life, LORD acrylic adhesives can be refrigerated at temperatures of 40°F-50°F (4°C-10°C). Do not freeze. Do not store on top shelves or mezzanines. Protect from exposure to ultraviolet light. If stored at these cooler temperatures, return the product to room temperature before using. To ensure maximum shelf life, stage only enough adhesive needed for a day's production.

### **How should LORD Single-Component Urethane Adhesives be stored?**

Store single-component urethane adhesives between 60°F-90°F (16°C-32°C). The single-component urethane adhesive will react when exposed to moisture. For maximum shelf life after opening bulk containers, replace cap or lid as quickly as possible and purge with dry nitrogen, if available.